

RTX600 - RTN600

Controllers for freezer cabinet and cold rooms with built-in compressor.

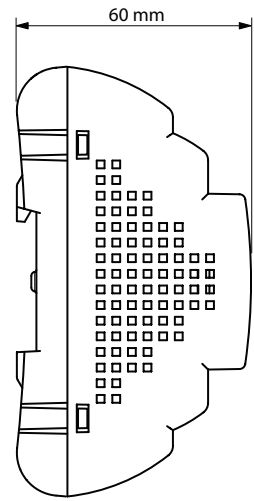
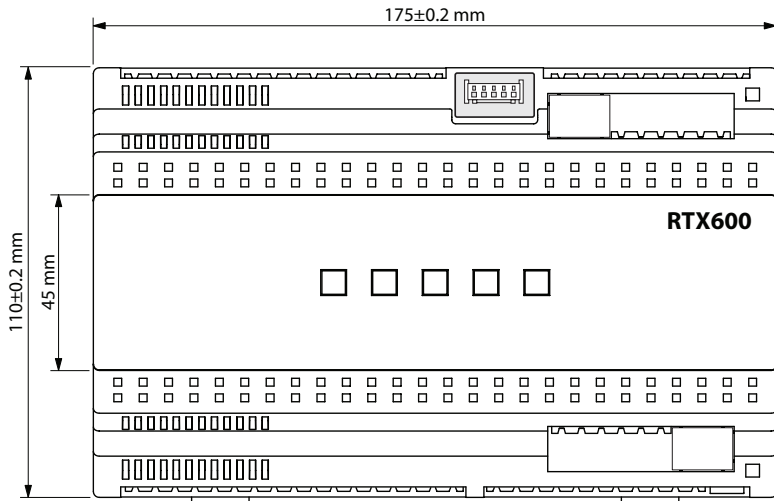


- DIN (RTX600) rail or panel-mounted (RTN600)
- Energy Saving algorithms
- 8 preloaded applications
- Single defrost / double evaporator
- Frame heater
- Local network auto-configuration
- Direct load connection
- 2-step compressor management or single-step management of 2 compressors
- Supply voltage control LVD (OPTIONAL)

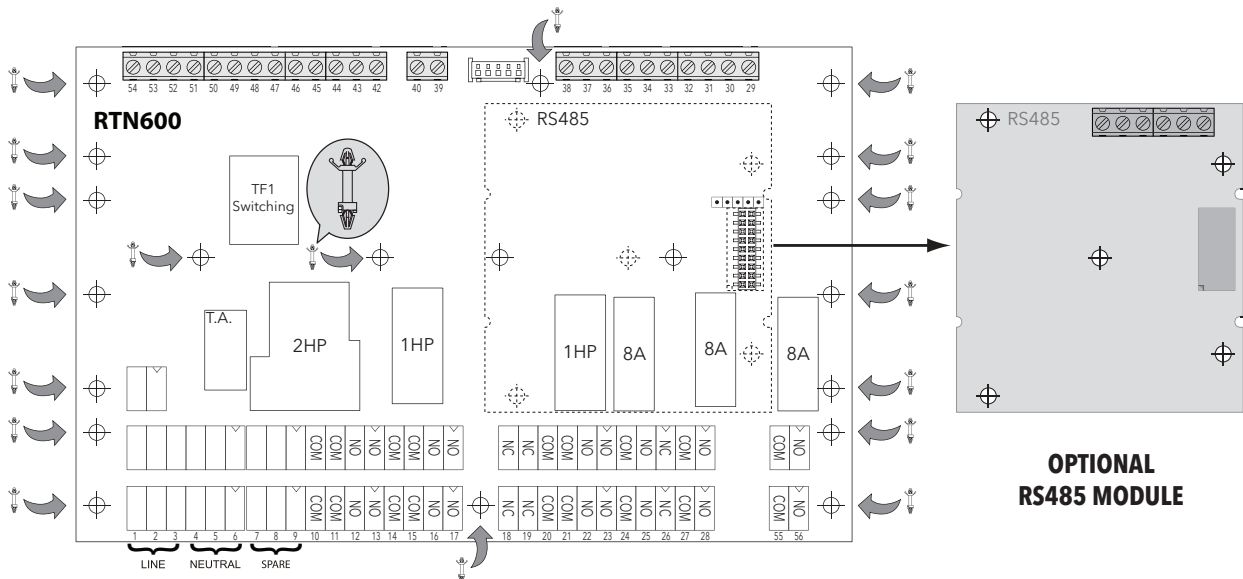
MECHANICAL INSTALLATION

Do not install the device in places subject to high humidity and/or dirt; it is intended for use in sites with ordinary or normal levels of pollution. Keep the area around the instrument cooling slots adequately ventilated.

RTX600

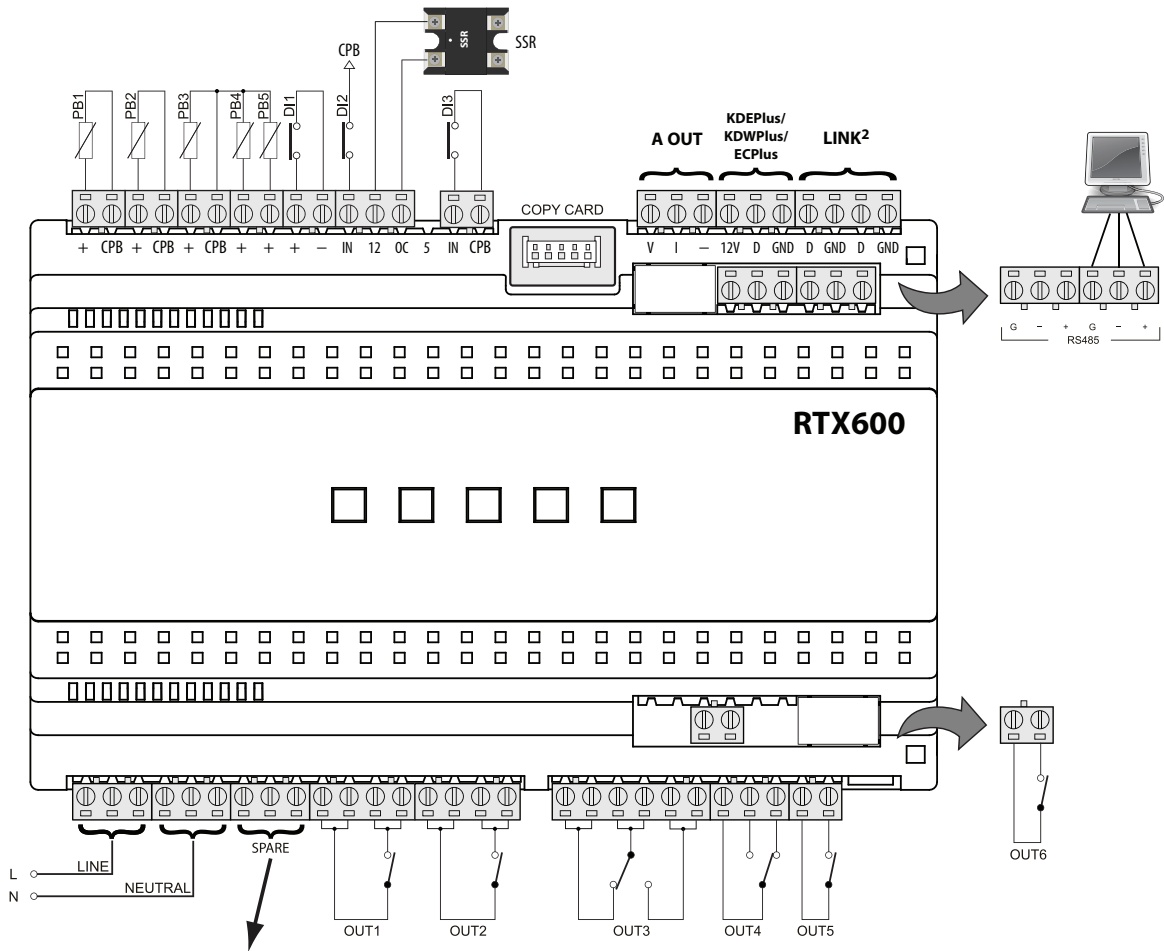


RTN600

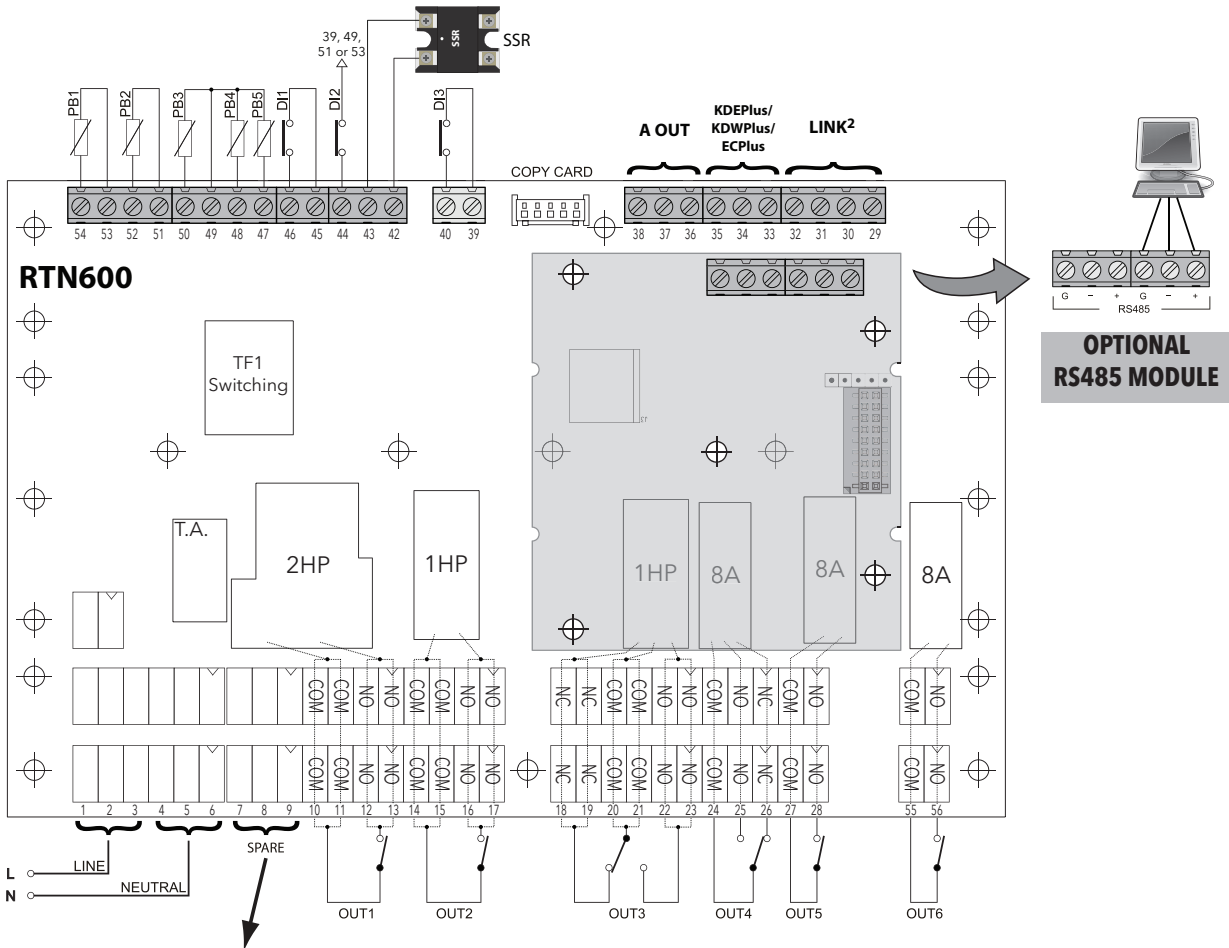


: identifies all holes to be used to assemble spacers.

WIRING DIAGRAMS



SPARE: These are supporting terminals that are not connected internally.



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DEFAULT APPLICATIONS

DESCRIPTION OF APPLICATIONS

APP1 (Dairy Products and Fruit/Vegetables):

HT vertical open display cabinet - resistance defrost.

APP2 (Frozen Foods):

LT vertical glass door cabinet - resistance defrost.

APP3 (Frozen Foods):

LT island - single evaporator - resistance defrost.

APP4 (Cold cuts):

NT Glass Door Cabinet - single evaporator - resistance defrost.

APP5 (Frozen Foods):

LT/LT Combi - single evaporator.

APP6 (Frozen Foods and Fruit/Vegetables):






















































Cold Room.

APP7 (Frozen Foods):

LT island - single evaporator - hot gas defrost.

APP8 (Frozen Foods):

LT vertical glass door cabinet - resistance defrost - frame heater with probe.

| FUNCTION | APP1 | APP2 | APP3 | APP4 | APP5 | APP6 | APP7 | APP8 |
|-------------------------------|---|---|---|---|--|---|---|---|
| INPUTS | | | | | | | | |
| PB1 (NTC) | VIRT1* | REG1 | REG1 | REG1 | REG1 | REG1 | REG1 | REG1 |
| PB2 (NTC) | VIRT2* | | | | REG2** | | | |
| PB3 (NTC) |  |  |  |  |  |  |  |  |
| PB4 (NTC) | | | | | | | | Frame Heater 0...10V output |
| PB5 (digital input) | | | | | | | | |
| DI1 (par. H18) | |  | | | |  | |  |
| DI2 (par. H16) | | | | | | | | |
| DI3 (par. H17) | | | | | | | | |
| OUTPUTS | | | | | | | | |
| OUT1 (16A relay) |  |  |  |  |  |  |  |  |
| OUT2 (16A relay) |  |  |  |  |  |  |  |  |
| OUT3 (16A relay) |  |  |  |  |  |  |  |  |
| OUT4 (8A relay) |  (AUX) |  |  |  |  |  |  |  |
| OUT5 (8A relay) |  |  |  |  |  |  |  |  |
| OUT6 (8A relay) |  | | | | | |  | |
| DAC | | | | | | | | Frame Heater 0...10V output |
| OC | Frame Heater | Frame Heater | Frame Heater | Frame Heater | Frame Heater | | Frame Heater | |

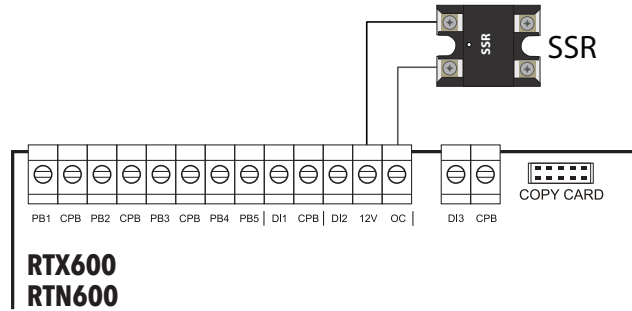
NOTE:

- * : Regulation via virtual probe is based on the value of $P_{bi} = \frac{VIRT1 \times H72 + VIRT2 \times (100 - H72)}{100}$
(where **VIRT1** = value of temperature probe selected with H70 and **VIRT2** = value of temperature probe selected with con H71)
- ** : Thermostat 2 control probe (compressor ON when both thermostats are requested, otherwise OFF).

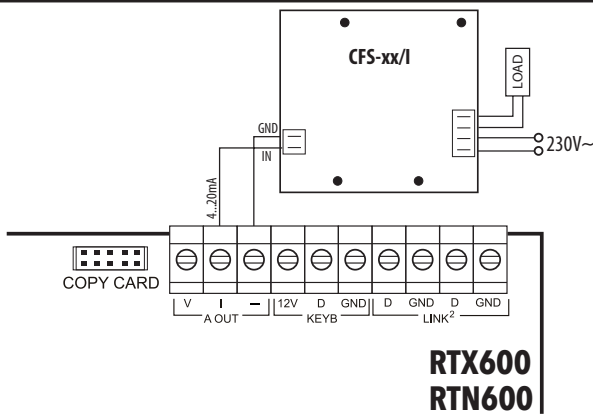
FRAME HEATER

This regulator makes it possible to activate the anti-sweat heaters of a display window or refrigerated cabinet. The instrument can be used to control an OC relay output (external SSR controlled by means of an Open Collector output) or an analogue output (0...10V, 4...20mA). Some connection examples are given below:

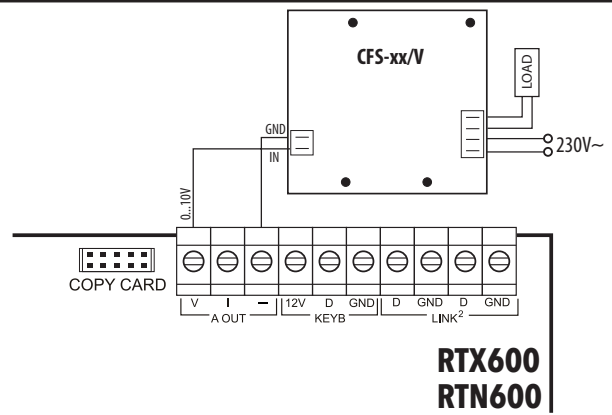
with external SSR



with CFS-xx/I on 4...20mA output



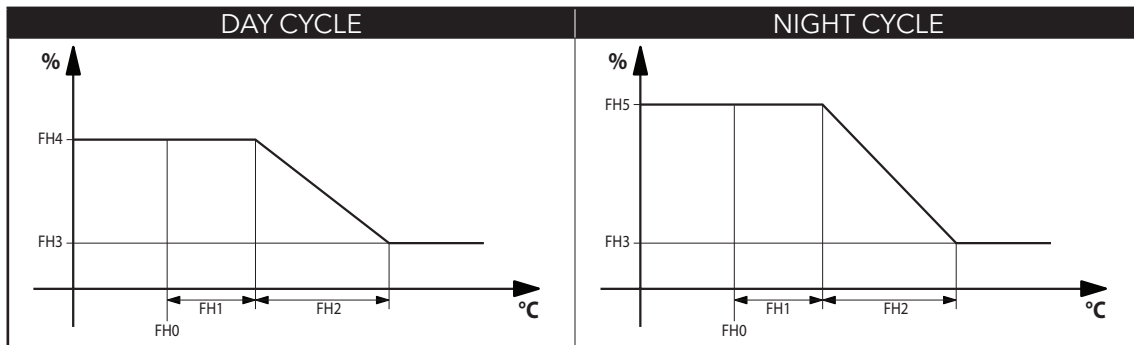
with CFS-xx/V on 0...10V output



Modules CFS-xx/I and CFS-xx/V control the voltage of a load and have input values of I = 4...20mA or V = 0...10V.

Control can be:

- Fixed Duty Cycle (with actuation percentage fixed at FH4).
- Modulating based on the value read by the frame heater probe (see chart).

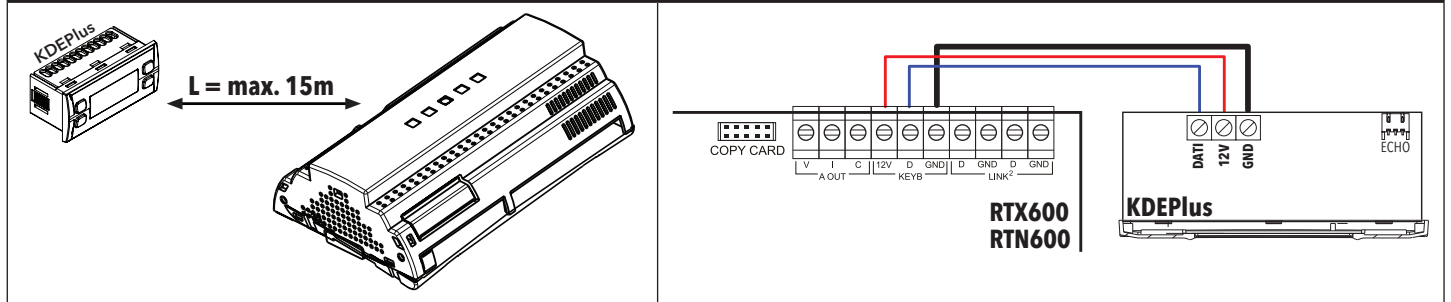


| Param. | DESCRIPTION | M.U. | AP1 | AP2 | AP3 | AP4 | AP5 | AP6 | AP7 | AP8 |
|------------|--|--------|-----|-----|-----|-----|-----|-----|-----|-----|
| FH | Selects which probe will be used by the anti-sweat heaters (Frame Heater): diS (0) = disabled; dc (1) = operates in Duty Cycle mode Pb1 (2) = will use probe Pb1; Pb2 (3) = will use probe Pb2 Pb3 (4) = will use probe Pb3; Pb4 (5) = will use probe Pb4 Pb5 (6) = will use probe Pb5; Pbi (7) = will use virtual probe | num | dc | dc | dc | dc | dc | | dc | Pb4 |
| FHt | Frame Heater running time. NOTE = only used when OC output is used with SSR relay. | sec*10 | 30 | 30 | 30 | 30 | 30 | | 30 | 30 |
| FH0 | Sets setpoint for Frame Heater. | °C/°F | 0 | 0 | 0 | 0 | 0 | | 0 | 0 |
| FH1 | Sets offset for Frame Heater. | °C/°F | 0 | 0 | 0 | 0 | 0 | | 0 | 100 |
| FH2 | Sets band for Frame Heater. | °C/°F | 0 | 0 | 0 | 0 | 0 | | 0 | 100 |
| FH3 | Sets minimum percentage for Frame Heater. | % | 0 | 0 | 0 | 0 | 0 | | 0 | 20 |
| FH4 | Sets maximum percentage for day Duty Cycle. | % | 75 | 75 | 75 | 75 | 75 | | 75 | 100 |
| FH5 | Sets maximum percentage for night Duty Cycle. | % | 50 | 50 | 50 | 50 | 50 | | 50 | 80 |
| FH6 | Sets percentage during defrost. | % | 100 | 100 | 100 | 100 | 100 | | 100 | 100 |

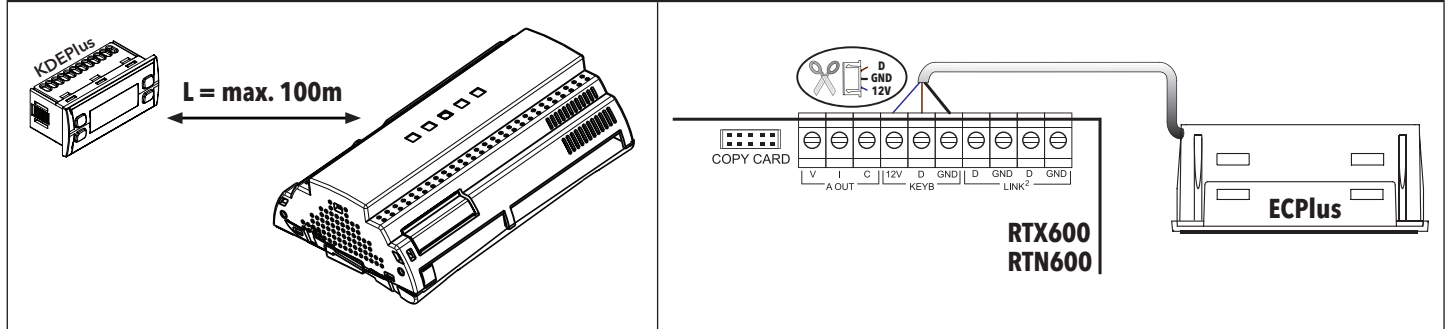
CONNECTIONS WITH USER TERMINAL AND REMOTE DISPLAY

Each power board can be connected to a single KDEPlus or KDWPlus keypad (user terminal) and if required to an ECHO module (remote display) by means of the connector located on the keypad.

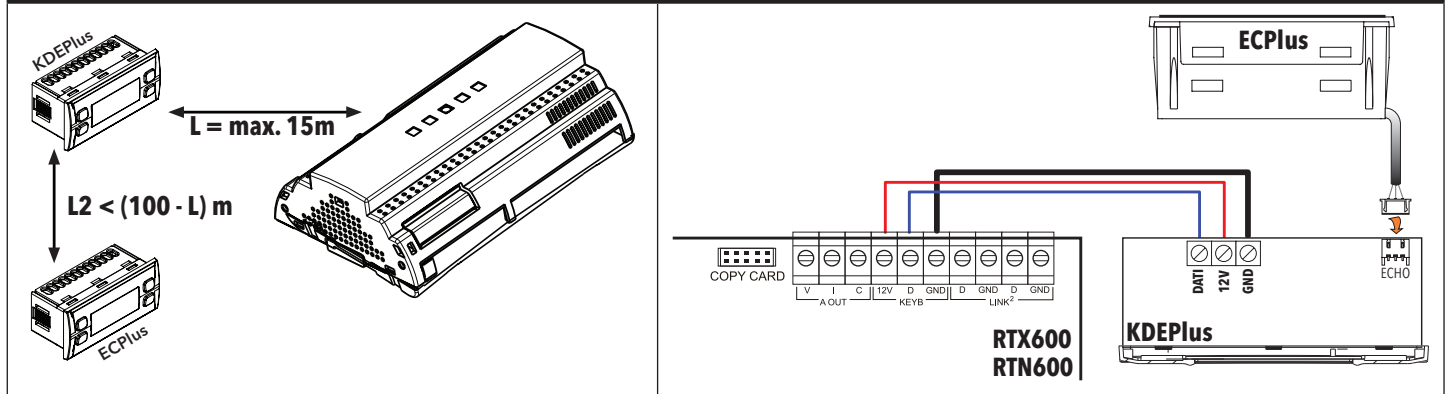
RTX600-RTN600 + KDEPlus CONNECTION



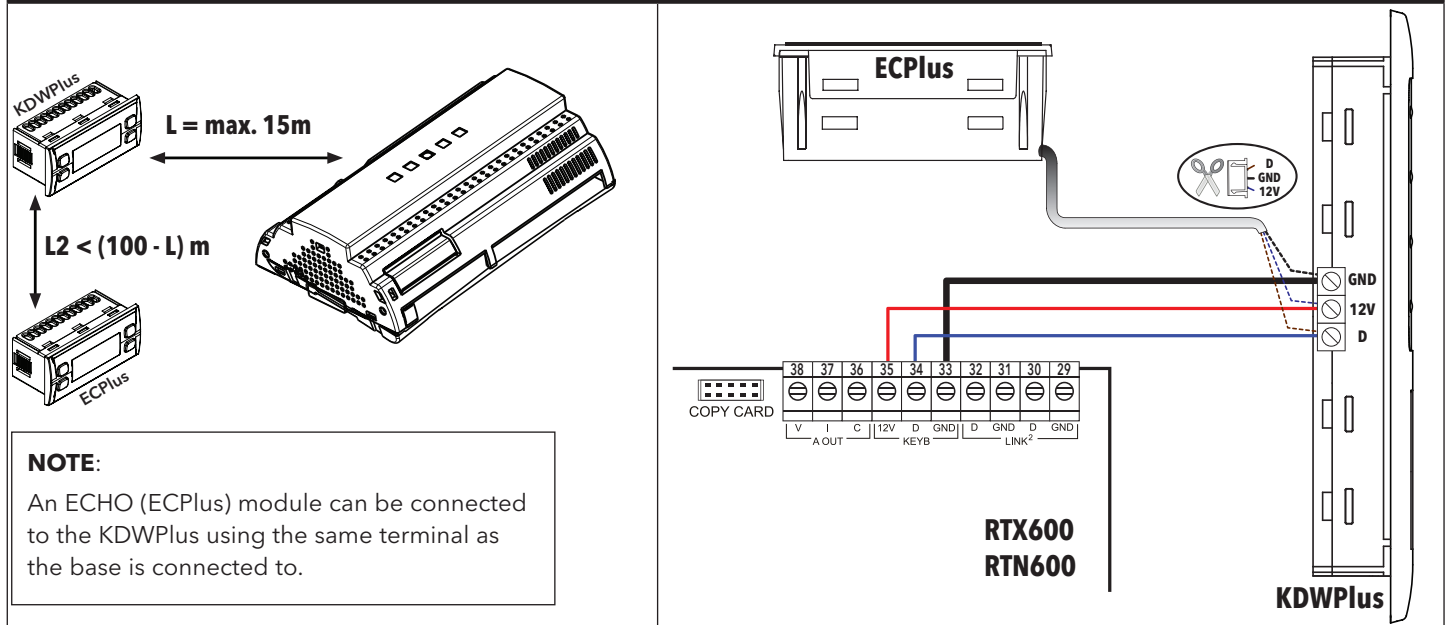
RTX600-RTN600 + ECPlus CONNECTION



RTX600-RTN600 + KDEPlus + ECPlus CONNECTION



RTX600-RTN600 + KDWPlus + ECPlus CONNECTION



NOTE:

An ECHO (ECPlus) module can be connected to the KDWPlus using the same terminal as the base is connected to.

KDEPlus and KDWPlus KEYPAD INTERFACE

KDEPlus



KDWPlus



KDEPlus KEYS

KDWPlus KEYS

| | | | |
|--|---|--|---|
| | <p>UP Press and release Scroll through menu options Increases values Press for at least 5 sec Defrost manual activation User-configurable function (par. H31)</p> | | <p>UP Press and release Scroll through menu options Increases values Press for at least 5 sec User-configurable function (par. H31)</p> |
| | <p>DOWN Press and release Scroll through menu options Decreases values Press for at least 5 sec User-configurable function (par. H32)</p> | | <p>DOWN Press and release Scroll through menu options Decreases values Press for at least 5 sec User-configurable function (par. H32)</p> |
| | <p>STANDBY (ESC) Press and release Returns to the previous menu level Confirms parameter value Press for at least 5 secs Manual activation of Stand-by User-configured function (par. H33)</p> | | <p>STANDBY Press and release Returns to the previous menu level Confirms parameter value Press for at least 5 secs Manual activation of Stand-by User-configured function (par. H33)</p> |
| | <p>SET (ENTER) Press and release Displays any alarms (if active) Opens Machine Status menu Confirms commands Press for at least 5 sec Opens Programming menu</p> | | <p>SET (ENTER) Press and release Displays any alarms (if active) Opens Machine Status menu Confirms commands Press for at least 5 sec Opens Programming menu</p> |
| | | | <p>DEFROST (ESC) Press and release Manual defrost activation Returns to the previous menu level</p> |
| | | | <p>AUX/LIGHT Press and release Activates the AUX output / Switches on the light</p> |

NOTE:

The 2 KDEPlus and KDWPlus keypads are equivalent and guarantee the same functions.

ICONS/DISPLAY

| | | | |
|--|---|--|--|
| | <p>Reduced Set/Economy LED Permanently on: Energy Saving active Blinking: reduced setpoint active Off: otherwise</p> | | <p>Alarms LED Permanently on: alarm present Blinking: alarm acknowledged Off: otherwise</p> |
| | <p>Compressor LED Permanently on: compressor on Blinking: delay, protection or start blocked Off: otherwise</p> | | <p>Defrost LED Permanently on: output active Blinking: activated manually or from DI Off: otherwise</p> |
| | <p>Fans LED Permanently on: fans on Off: otherwise</p> | | <p>Aux LED Permanently on: aux output active and/or light on Blinking: Deep cooling on</p> |
| | <p>°C LED Permanently on: °C setting (dro =0) Off: otherwise</p> | | <p>°F LED Permanently on: °F setting (dro =1) Off: otherwise</p> |

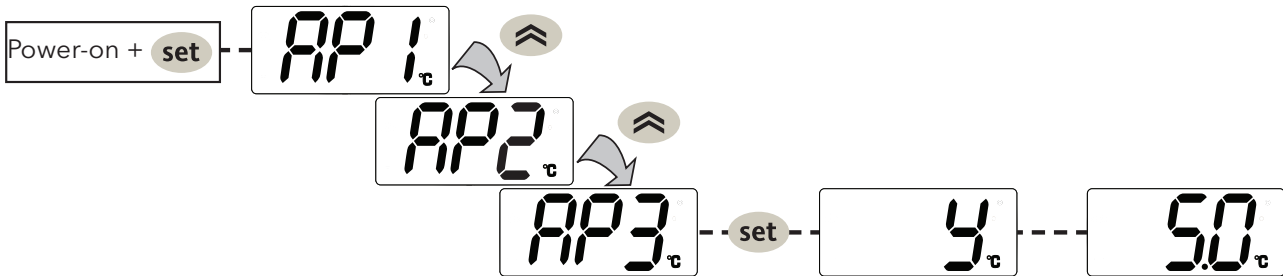
LED (KDWPlus ONLY)

| | | | |
|--|--------------------------|--|---------------|
| | Forces fan on (Hxx = 15) | | Locked keypad |
| | Light relay on from key | | Defrost ON |
| | Device off | | |

LOADING DEFAULT APPLICATIONS

The procedure for loading one of the default applications is:

- At power-on of the device, keep the **SET** key pressed: the label "AP1" will appear.
- Scroll through the various applications ("AP1"... "AP8") using the **▲** and **▼** keys.
- Select the application you want using the **SET** key ("AP3" in the example) or cancel the operation by pressing the **⏻** key or by timeout.
- If the operation is successful, the display will show "y", if not it will show "n".
- After a few seconds the instrument will return to the main display:



RESET PROCEDURE

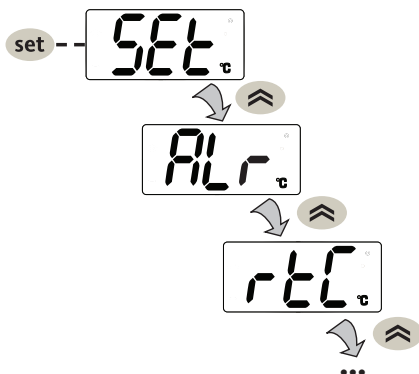
RTX600 and **RTN600** instruments can be **RESET** and the default factory settings restored in a simple and user-friendly way. This is done by simply reloading one of the basic applications (see "Loading default applications").

You may need to **RESET** the instrument in circumstances in which the normal operation of the instrument is compromised or if you decide to restore the instrument to its default configuration (e.g. Application 1 values).

IMPORTANT! This operation restores the instrument to its initial state, returning all parameters to their default values. This means that all changes made to operating parameters will be lost.

MACHINE STATUS MENU

Access the "Machine Status" menu by pressing and releasing the **SET** key. If no alarms are active, the "SEt" label appears. By pressing the **▲** and **▼** keys you can scroll through all the folders in the menu:



- SEt: setpoint programming;
- ALr: alarms folder (only visible if an alarm is active).
- rtC: clock parameters folder - contains:
 - dAy: day of week
 - h: hours
 - ': minutes
- Pb1...Pb5: value of probes Pb1...Pb5
- idF: firmware mask number;
- reL: FW release number;
- tAb: E2 map code;

Programming the setpoint: To display the Setpoint value press the **SET** key when the "SEt" label is displayed. The Setpoint value appears on the display. To change the Setpoint value, press the **▲** and **▼** keys within 15 seconds. Press **SET** to confirm the modification.

Displaying the probes: When labels Pb1 ... Pb5 are displayed, pressing the key shows the value measured by the associated probe (NOTE: the value cannot be modified).

PROGRAMMING MENU

To access the "Programming" menu hold down the **SET** key for more than 5 seconds. If enabled, the instrument will request an access PASSWORD, either **PA1** for "User" parameters or **PA2** for "Installer" parameters (see "PASSWORD" section).

"User" parameters: When accessed the display will show the first parameter (e.g. "diF"). Press **▲** and **▼** to scroll through all of the parameters in the current level. Select the desired parameter by pressing **SET**. Press **▲** and **▼** to change it and **SET** to save the changes.

"Installer" parameters: When accessed the display will show the first folder (e.g. "CP"). (For the list of "Installer" parameters, see the User Manual which can be downloaded from the Eliwell website).

NOTE: It is strongly recommended that you switch the device off and on again each time the parameter configuration is changed, in order to prevent malfunctioning of the configuration and/or ongoing timings.


PASSWORDS

Password **PA1**: allows access to the "User" parameters. By default the password is disabled (**PS1=0**).

Password **PA2**: allows access to "Installer" parameters. By default the password is enabled (**PS2=15**).

(For more details, see the User Manual which can be downloaded from the Eliwell website).

The visibility of "PA2" is:

- 1) **PA1** and **PA2≠0**: Press and hold  for longer than 5 seconds to display PA1 and PA2. You can then decide whether to access the "User" parameters (PA1) or the "Installer" parameters (PA2).
- 2) **Otherwise**: Password **PA2** is at the end of the level1 parameters. If enabled, it will be required in order to access "Installer" parameters; to enter it, proceed as instructed for password PA1.

NOTE: If the entered value is incorrect, the label PA1/PA2 will be displayed once again and the procedure must be repeated.







CLOCK (RTC)


The clock can be used to set defrost times (6 time bands for weekdays and 6 time bands for weekends/public holidays), periodic defrost (every **n** days) and daily events (1 event for weekdays and 1 event for weekends/public holidays).

| Description | Range | UM |
|--|--------|-------|
| Current time: minutes | 0...59 | min |
| Current time: hours | 0...23 | hours |
| Current time: day (0 = Sunday; 1 = Monday; ... ; 6 = Saturday) | 0...6 | days |

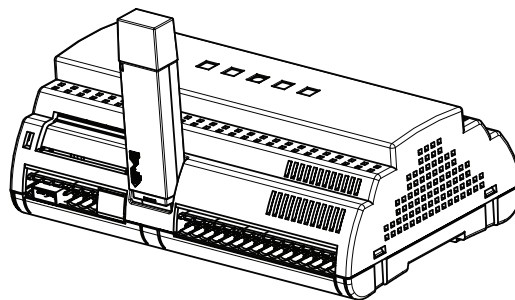
Time band defrosts and periodic defrost operate in a mutually exclusively way (they do not operate at the same time). If defrost by RTC has been enabled and the clock has failed, the defrost will run according to the mode set in **dit** (provided ≠ 0).

UNICARD / MULTI FUNCTION KEY

The Unicard/Multi Function Key must be connected to the serial port (TTL); it allows the rapid programming of instrument parameters. Access the "Installer" parameters by entering PA2, scroll through the folders using  and  until folder FPr is displayed. Select it using , scroll through the parameters using  and  and select the function using  (e.g. UL).

- **Upload** (UL): select UL and press . This function uploads the programming parameters from the instrument to the card. If the operation is successful, the display will show "**y**", otherwise it will show "**n**".
- **Format** (Fr): This command is used to format the Unicard/Multi function key (recommended when using for the first time).
IMPORTANT!: the Fr parameter deletes all data present. This operation cannot be reversed.
- **Download**: Connect the Unicard/Multi Function Key with the instrument switched off. At power-on, data will automatically start downloading from the Unicard/Multi Function Key to the controller. At the end of the lamp test, the display will show "**dLy**" if the operation was successful and "**dLn**" if it failed.

NOTE: After the download, the instrument will use the newly uploaded map settings.



DEVICE MANAGER

RTX600 and RTN600 can interface with "Device Manager" software through the DMI interface.

This connection allows the value/visibility of fixed parameters and parameters present in vectors to be controlled via computer. The connection takes place directly on the instrument in the case of Unicard.

"USER" PARAMETERS TABLE

| PAR. | DESCRIPTION | UM | RANGE | AP1 | AP2 | AP3 | AP4 | AP5 | AP6 | AP7 | AP8 |
|------------------------|--|-------|---|-------|-------|-------|-------|-------|-------|-------|-------|
| SP1 | Temperature control SETpoint The SETpoint is only visible in the "machine status" menu. | °C/°F | -58.0...302 | 3.0 | -22.0 | -22.0 | 3.0 | -22.0 | -22.0 | -22.0 | -22.0 |
| SP2 | Temperature control SETpoint second thermostat (only if rE≠0). The SETpoint is only visible in the "machine status" menu. | °C/°F | -58.0...302 | | | | | -22.0 | | | |
| COMPRESSOR (CP) | | | | | | | | | | | |
| rE | Sets the type of control to be performed: 0 : single thermostat; 1 : double thermostat in series; 2 : double thermostat in parallel; 3 : not used; 4 : two independent regulators. | num | 0 ... 4 | | | | | 2 | | | |
| rP1 | Determines which is the control probe 1. diS = disabled; Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 Pbi = will use virtual probe LP = will use the remote probe | num | dis/Pb1 Pb2/Pb3 Pb4/Pb5 Pbi/LP | Pbi | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 |
| rP2 | Determines which is the control probe of thermostat 2 (only if rE≠0). diS = disabled; Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 | num | dis/Pb1 Pb2/Pb3 Pb4/Pb5 | | | | | Pb2 | | | |
| dF1 | Activation differential (absolute or relative). NOTA: dF1 ≠ 0. | °C/°F | -58.0...302 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 |
| dF2 | Activation differential of the second thermostat (absolute or relative) (only if rE≠0). NOTA: dF2 ≠ 0. | °C/°F | -58.0...302 | | | | | 4.0 | | | |
| HS1 | Maximum value assignable to setpoint SP1. NOTE: The two setpoints are interdependent: HS1 cannot be less than LS1 and vice versa. | °C/°F | LS1...302 | 20.0 | 0.0 | 0.0 | 20.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| LS1 | Minimum value assignable to setpoint SP1. NOTE: The two setpoints are interdependent: LS1 cannot be greater than HS1 and vice versa. | °C/°F | -58.0...HS1 | -10.0 | -35.0 | -35.0 | -10.0 | -35.0 | -35.0 | -35.0 | -35.0 |
| HS2 | Maximum value assignable to setpoint SP2 (only if rE≠0). NOTE: The two setpoints are interdependent: HS2 cannot be less than LS2 and vice versa. | °C/°F | LS2...302 | | | | | 0.0 | | | |
| LS2 | Minimum value assignable to setpoint SP2 (only if rE≠0). NOTE: The two setpoints are interdependent: LS2 cannot be greater than HS2 and vice versa. | °C/°F | -58.0...HS2 | | | | | -35.0 | | | |
| Cit | Compressor minimum running time before switching off. If Cit = 0 it is not active. | min | 0 ... 250 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| CAt | Compressor maximum running time before switching off. If CAt = 0 it is not active. | min | 0 ... 250 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Ont | Controller switch-on time in the event of faulty probe. - if Ont = 1 and Oft = 0 , the compressor stays on permanently (ON). - if Ont > 0 and Oft > 0 , it operates in Duty Cycle mode. | min | 0 ... 250 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| Oft | Controller switch-off time in the event of a faulty probe. - if Oft = 1 and Ont = 0 , the compressor will always stay off (OFF). - if Ont > 0 and Oft > 0 , it operates in Duty Cycle mode. | min | 0 ... 250 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| dOn | Delay time between power-ons; the delay time indicated must elapse between two consecutive compressor power-ons. | min | 0 ... 250 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| dOF | Delay after switching off; the delay time indicated must elapse between deactivation of the compressor relay and the next switch-on. | min | 0 ... 250 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| dbi | Delay time between power-ons; the delay time indicated must elapse between two consecutive compressor power-ons. | min | 0 ... 250 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| OdO | Delay in activating outputs after the instrument is switched on or after a power failure. 0 = not active | min | 0 ... 250 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| DEFROST (dEF) | | | | | | | | | | | |
| dP1 | Selects which probe will be used by defrost 1: diS = disabled Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 Pbi = will use virtual probe LP = will use the remote probe | num | diS Pb1 ... Pb5, Pbi, LP | Pb3 | Pb3 | Pb3 | Pb3 | Pb3 | Pb3 | Pb3 | Pb3 |
| dtY | defrost type. Type of defrost. 0 = electrical defrost (using heaters) or air defrost. 1 = inverse cycle defrost. 2 = hot gas defrost for plug-in applications (with integrated compressor). 3 = hot gas defrost for applications with remote control (e.g. ducted counters). 4 = electrical defrost (using heaters) or air defrost with energy saving algorithms. | num | 0 ... 4 | 4 | 4 | 4 | 4 | 4 | 0 | 2 | 4 |
| dit | Interval between the start of two consecutive defrost cycles. 0 = function disabled (defrost NEVER run). | hours | 0 ... 250 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| dCt | Selects the count mode for the defrost interval: 0 = defrost disabled 1 = compressor running hours (DIGIFROST® method); defrost active ONLY when the compressor is on. N.B.: compressor running time is counted separately from the evaporator probe (count active even if the evaporator probe is absent or faulty). 2 = appliance running hours; the defrost count is always active when the machine is on and starts at each power-on. 3 = compressor stop. Every time the compressor stops, a defrost cycle is run depending on parameter dtY. 4 = RTC 5 = temperature | num | 0 ... 5 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| dE1 | Evaporator 1 defrost time-out; determines the maximum duration of defrost. | min | 1 ... 250 | 30 | 30 | 30 | 30 | 30 | 30 | 30 | 30 |
| dS1 | Defrost 1 end temperature (determined by evaporator probe 1). | °C/°F | -58.0...302 | 7.0 | 7.0 | 7.0 | 7.0 | 7.0 | 12.0 | 12.0 | 7.0 |
| dSS | Start defrost temperature threshold (only if dCt = 5 - temperature). | °C/°F | -58.0...302 | -5.0 | -30.0 | -30.0 | -5.0 | -30.0 | -30.0 | -30.0 | -30.0 |

| PAR. | DESCRIPTION | UM | RANGE | AP1 | AP2 | AP3 | AP4 | AP5 | AP6 | AP7 | AP8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|----------------|--------------------------------|-----------------------|-----------------------|-----------------------|-----|-----|-----|-----|-----|--|--|-----|--|-------|--|-----|-----|---------------|----------------|---------------|----------------|---------|---|-----------------------|-----|-----------------------|-----|---|-----------------------|-----------------------|-----------------------|-----------------------|---|-----------------------|-----------------------|-----------------------|-----------------------|---|-----------------------|----------------|-----------------------|------------------|--------|---|-----------------------|----------------|-----------------------|------------------|---|----|-----|----|-----|---|----|----|----|----|---|----------------|----------------|------------------|------------------|---|----|----------------|----|------------------|---|----|----------------|----|------------------|
| dPO | Determines whether the instrument must enter defrost mode at power-on (if the temperature measured by the evaporator allows this operation). no = no, does not defrost at switch on yes = yes, defrost at switch on. | flag | no/yES | no | no | no | no | no | no | no | no | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| tcd | Minimum time that must elapse with the compressor ON or OFF before defrost is activated. | min | -60 ... 60 | | | | | | | 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| ndE | Defrost duration in minutes (only if set "for hot gas"). | min | 0 ... 250 | | | | | | | 15 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| PdC | Hot gas extraction time at defrost end. | min | 0 ... 250 | | | | | | | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| tPd | Minimum pump down time that must elapse before defrost starts. | min | 0 ... 255 | | | | | | | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| dPH | Periodic defrost start time. 0 ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| dPn | Periodic defrost start minutes. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| dPd | Interval between one defrost and next (periodic function). | days | 1 ... 7 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Fd1 | Weekend/public holiday 1. 0 ... 6 = start day; 7 = disabled. | days | 0 ... 7 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Fd2 | Weekend/public holiday 2. 0 ... 6 = start day; 7 = disabled. | days | 0 ... 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d1H | Start time weekday defrost 1. 0 ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 7 | 0 | 0 | 7 | 0 | 7 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d1n | Start time minutes weekday defrost 1. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d2H | Start time weekday defrost 2. d1H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 21 | 6 | 6 | 21 | 6 | 21 | 6 | 6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d2n | Start time minutes weekday defrost 2. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d3H | Start time weekday defrost 3. d2H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 12 | 12 | 24 | 12 | 24 | 12 | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d3n | Start time minutes weekday defrost 3. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d4H | Start time weekday defrost 4. d3H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 18 | 18 | 24 | 18 | 24 | 18 | 18 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d4n | Start time minutes weekday defrost 4. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d5H | Start time weekday defrost 5. d4H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d5n | Start time minutes weekday defrost 5. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d6H | Start time weekday defrost 6. d5H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| d6n | Start time minutes weekday defrost 6. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F1H | Start time weekend/public holiday defrost 1. 0 ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 12 | 0 | 0 | 12 | 0 | 12 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F1n | Start time minutes weekend/public holiday defrost 1. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F2H | Start time weekend/public holiday defrost 2. F1H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 23 | 6 | 6 | 23 | 6 | 23 | 6 | 6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F2n | Start time minutes weekend/public holiday defrost 2. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F3H | Start time weekend/public holiday defrost 3. F2H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 12 | 12 | 24 | 12 | 24 | 12 | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F3n | Start time minutes weekend/public holiday defrost 3. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F4H | Start time weekend/public holiday defrost 4. F3H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 18 | 18 | 24 | 18 | 24 | 18 | 18 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F4n | Start time minutes weekend/public holiday defrost 4. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F5H | Start time weekend/public holiday defrost 5. F4H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F5n | Start time minutes weekend/public holiday defrost 5. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F6H | Start time weekend/public holiday defrost 6. F5H ... 23 = start hour; 24 = disabled. | hours | 0 ... 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| F6n | Start time minutes weekend/public holiday defrost 6. | min | 0 ... 59 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FAN (FAn) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FP1 | Selects which probe will be used by the evaporator fans in normal operation: diS = disabled Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 Pbi = will use virtual probe LP = will use the remote probe | num | diS Pb1 ... Pb5, Pbi, LP | diS | diS | Pb3 | Pb3 | Pb3 | Pb3 | Pb3 | diS | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FSt | Fans block temperature; if the value read is greater than FSt, the fans are stopped. The value is positive or negative (only if FP1 ≠ diS). | °C/°F | -58.0...302 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FAd | Fan activation differential (only if FP1 ≠ diS). | °C/°F | 0.1 ... 25.0 | 0.1 | 0.1 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 0.1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Fdt | Fans activation delay after a defrost cycle. | min | 0 ... 250 | | | | | | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| dt | drainage time. Coil drainage time. | min | 0 ... 250 | 0 | 5 | 5 | 5 | 5 | 5 | 3 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| dFd | Evaporator fans operating mode during defrost. OFF = Fans Off; On = Fans On. | flag | OFF/On | | | On | On | On | On | OFF | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FCO | Evaporator fans operating mode. The state of the fans will be: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <table border="1"> <thead> <tr> <th colspan="2"></th> <th colspan="2">DAY</th> <th colspan="2">NIGHT</th> </tr> <tr> <th>FP1</th> <th>FCO</th> <th>COMPRESSOR ON</th> <th>COMPRESSOR OFF</th> <th>COMPRESSOR ON</th> <th>COMPRESSOR OFF</th> </tr> </thead> <tbody> <tr> <td rowspan="4">present</td> <td>0</td> <td>Thermostat controlled</td> <td>OFF</td> <td>Thermostat controlled</td> <td>OFF</td> </tr> <tr> <td>1</td> <td>Thermostat controlled</td> <td>Thermostat controlled</td> <td>Thermostat controlled</td> <td>Thermostat controlled</td> </tr> <tr> <td>2</td> <td>Thermostat controlled</td> <td>Thermostat controlled</td> <td>Thermostat controlled</td> <td>Thermostat controlled</td> </tr> <tr> <td>3</td> <td>Thermostat controlled</td> <td>Duty cycle Day</td> <td>Thermostat controlled</td> <td>Duty cycle Night</td> </tr> <tr> <td rowspan="4">Absent</td> <td>4</td> <td>Thermostat controlled</td> <td>Duty cycle Day</td> <td>Thermostat controlled</td> <td>Duty cycle Night</td> </tr> <tr> <td>0</td> <td>ON</td> <td>OFF</td> <td>ON</td> <td>OFF</td> </tr> <tr> <td>1</td> <td>ON</td> <td>ON</td> <td>ON</td> <td>ON</td> </tr> <tr> <td>2</td> <td>Duty cycle Day</td> <td>Duty cycle Day</td> <td>Duty cycle Night</td> <td>Duty cycle Night</td> </tr> <tr> <td>3</td> <td>ON</td> <td>Duty cycle Day</td> <td>ON</td> <td>Duty cycle Night</td> </tr> <tr> <td>4</td> <td>ON</td> <td>Duty cycle Day</td> <td>ON</td> <td>Duty cycle Night</td> </tr> </tbody> </table> | | | | | | | | | | | | | DAY | | NIGHT | | FP1 | FCO | COMPRESSOR ON | COMPRESSOR OFF | COMPRESSOR ON | COMPRESSOR OFF | present | 0 | Thermostat controlled | OFF | Thermostat controlled | OFF | 1 | Thermostat controlled | Thermostat controlled | Thermostat controlled | Thermostat controlled | 2 | Thermostat controlled | Thermostat controlled | Thermostat controlled | Thermostat controlled | 3 | Thermostat controlled | Duty cycle Day | Thermostat controlled | Duty cycle Night | Absent | 4 | Thermostat controlled | Duty cycle Day | Thermostat controlled | Duty cycle Night | 0 | ON | OFF | ON | OFF | 1 | ON | ON | ON | ON | 2 | Duty cycle Day | Duty cycle Day | Duty cycle Night | Duty cycle Night | 3 | ON | Duty cycle Day | ON | Duty cycle Night | 4 | ON | Duty cycle Day | ON | Duty cycle Night |
| | | | DAY | | NIGHT | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | FP1 | FCO | COMPRESSOR ON | COMPRESSOR OFF | COMPRESSOR ON | COMPRESSOR OFF | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | present | 0 | Thermostat controlled | OFF | Thermostat controlled | OFF | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 1 | Thermostat controlled | Thermostat controlled | Thermostat controlled | Thermostat controlled | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 2 | Thermostat controlled | Thermostat controlled | Thermostat controlled | Thermostat controlled | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 3 | Thermostat controlled | Duty cycle Day | Thermostat controlled | Duty cycle Night | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Absent | 4 | Thermostat controlled | Duty cycle Day | Thermostat controlled | Duty cycle Night | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 0 | ON | OFF | ON | OFF | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 1 | ON | ON | ON | ON | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 2 | Duty cycle Day | Duty cycle Day | Duty cycle Night | Duty cycle Night | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | ON | Duty cycle Day | ON | Duty cycle Night | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | ON | Duty cycle Day | ON | Duty cycle Night | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Duty cycle Day: controlled by means of parameters " FOn " and " FOF ". | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Duty cycle Night: controlled by means of parameters " Fnn " and " FnF ". | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FdC | Evaporator fans switch-off delay after compressor disabled. | min | 0 ... 250 | | | | | | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FOn | Fan ON time in duty cycle day. Fans used in duty cycle mode; applies to FCO = dc and FP1 is present. | min | 0 ... 250 | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| FOF | Fan OFF time in duty cycle day. Fans used in duty cycle mode; applies to FCO = dc and FP1 is present. | min | 0 ... 250 | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| PAR. | DESCRIPTION | UM | RANGE | AP1 | AP2 | AP3 | AP4 | AP5 | AP6 | AP7 | AP8 |
|--|--|-------|----------------------------|------|------|------|------|------|------|------|-----------|
| Fnn | Fan ON time in duty cycle night. Fans used in duty cycle mode; applies to FCO = dc and FP1 is present. | min | 0 ... 250 | | 2 | 1 | 1 | 1 | 1 | 1 | 2 |
| FnF | Fan OFF time in duty cycle night. Fans used in duty cycle mode; applies to FCO = dc and FP1 is present. | min | 0 ... 250 | | 2 | 0 | 0 | 0 | 0 | 0 | 2 |
| ALARM (AL) | | | | | | | | | | | |
| rA1 | Selects probe 1 which will be used for temperature alarms: diS = disabled Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 Pbi = will use virtual probe | num | diS Pb1 ... Pb5, Pbi | Pbi | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 |
| rA2 | Selects probe 2 which will be used for temperature alarms. Same as rA1 . | num | diS Pb1 ... Pb5, Pbi | | | | | Pb2 | | | |
| Att | Parameters HAL and LAL mode intended as the absolute temperature value or differential in relation to the setpoint. AbS = absolute value; reL = relative value. NOTE: In case of relative values (para. Att=1), the HAL parameter should be set to positive values, while the LAL parameter should be set to negative values (-LAL). | flag | AbS/reL | rEL | rEL | rEL | rEL | rEL | rEL | rEL | rEL |
| AFd | Alarms activation differential. | °C/°F | 0.1 ... 25.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 |
| HA1 | Probe 1 maximum alarm. Temperature value (intended either as distance from setpoint or as an absolute value based on Att) which, if exceeded in an upward direction, triggers the activation of the alarm signal. See "Max/Min temperature alarms" . | °C/°F | LA1...302 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 | 5.0 |
| LA1 | Probe 1 minimum alarm. Temperature value (intended as distance from setpoint or as an absolute value based on Att) which, when exceeded downwards, triggers the activation of the alarm signal. See "Max/Min temperature alarms" . | °C/°F | -58.0...HA1 | -5.0 | -5.0 | -5.0 | -5.0 | -5.0 | -5.0 | -5.0 | -5.0 |
| HA2 | Probe 2 maximum alarm. Temperature value (intended either as distance from setpoint or as an absolute value based on Att) which, if exceeded in an upward direction, triggers the activation of the alarm signal (only if rA2 ≠ diS). See "Max/Min temperature alarms" . | °C/°F | LA2...302 | | | | | 5.0 | | | |
| LA2 | Probe 2 minimum alarm. Temperature value (intended as distance from setpoint or as an absolute value based on Att) which, when exceeded downwards, triggers the activation of the alarm signal (only if rA2 ≠ diS). See "Max/Min temperature alarms" . | °C/°F | -58.0...HA2 | | | | | -5.0 | | | |
| PAO | Alarm override time after device is switched on following a power failure. This parameter refers to high/low temperature alarms only. | hours | 0 ... 10 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| dAO | Temperature alarm exclusion time after defrost. | min | 0 ... 250 | 30 | 30 | 30 | 30 | 30 | 30 | 30 | 30 |
| OA0 | Alarm signal delay (low and high temperature) after the deactivation of the digital input (port closed). | hours | 0 ... 10 | | | | | | 10 | | |
| td0 | Delay in door open alarm activation. | min | 0 ... 250 | | | | | | 10 | | |
| tA1 | Time delay for temperature alarm indication. This parameter refers to high/low temperature alarms LA1 and HA1 only. | min | 0 ... 250 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| tA2 | Time delay for temperature alarm indication (only if rA2 ≠ diS). This parameter refers to high/low temperature alarms LA2 and HA2 only. | min | 0 ... 250 | | | | | 0 | | | |
| dAt | Alarm signaling end of defrost due to timeout. no = does not activate alarm; yes = activates alarm. | flag | no/yES | no | no | no | no | no | no | no | no |
| EAL | Regulators blocked by external alarm. 0 = does not block any resource. 1 = blocks the compressor and defrost. 2 = blocks the compressor, defrost and fans. | num | 0/1/2 | | | | | | 0 | | |
| tP | All keys acknowledge an alarm. no = no; yES = yes. | flag | no/yES | | | | | | no | | |
| LIGHTS & DIGITAL INPUTS (Lit) | | | | | | | | | | | |
| dSd | Enables light relay from door switch. no = light does not turn on when door opened; yES = light turns on when door opened (if it was off). | flag | no/yES | | | | | | yES | | |
| dLt | Light relay (room light) deactivation (switch-off) delay. The light relay remains on for dLt minutes when the door is closed if parameter dSd is set to switch on the light. | min | 0 ... 250 | | | | | | 0 | | |
| OFL | Light key always disables the light relay. Enables switching off with chiller light switch even if the delay after closing the door set by dLt is enabled. no = no; yES = yes. | flag | no/yES | | | | | | no | | |
| dOd | Enable utility switch-off on activation of door switch. 0 = disabled 1 = fans disabled. 2 = disables the compressor. 3 = disables fans and compressor. | num | 0 ... 3 | | | | | | 1 | | |
| dOA | Forced action of digital input (only if PEA ≠ 0): 0 = compressor activated 1 = fans activated 2 = compressor and fans activated 3 = compressor disabled 4 = fans disabled 5 = compressor and fans disabled | num | 0 ... 5 | | | | | | 2 | | |
| PEA | Selection of a digital input with resource blocking/unblocking function. 0 = function disabled 1 = associated with door switch 2 = associated with external alarm 3 = associated with external alarm and door switch | num | 0 ... 3 | | | | | | 1 | | |
| dCO | Delay activating/deactivating compressor after request. | min | 0 ... 250 | | | | | | 5 | | |
| dFO | Delay activating/deactivating fans after request. | min | 0 ... 250 | | | | | | 5 | | |
| ASb | Activation by key of AUX or LIGHT input when the controller is in standby. no = disables relay until return from stand-by yES = the state of relay doesn't change and it can be activated/disabled from hotkey | flag | no/yES | | | | | | no | | |
| LINK² (Lin) | | | | | | | | | | | |
| L00 | Selects which probe to share: Pb1 = will share probe Pb1 Pb2 = will share probe Pb2 Pb3 = will share probe Pb3 Pb4 = will share probe Pb4 Pb5 = will share probe Pb5 Pb6 = will share probe Pb6 | num | diS Pb1 ... Pb5, Pbi | diS | diS | diS | diS | diS | | | diS diS |

| PAR. | DESCRIPTION | UM | RANGE | AP1 | AP2 | AP3 | AP4 | AP5 | AP6 | AP7 | AP8 |
|--|--|-------|---------------------------------|--------------------------------------|-------|-------|-------|-------|-------|-------|-------|
| CA4 | Probe Pb4 calibration. Positive or negative temperature value added to the value read by Pb4 . This sum is used both for the temperature displayed and for regulation. | °C/°F | -30.0...30.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| CA5 | Probe Pb5 calibration. Positive or negative temperature value added to the value read by Pb5 . This sum is used both for the temperature displayed and for regulation. | °C/°F | -30.0...30.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 |
| LdL | Minimum value that can be displayed by the device. | °C/°F | -58.0 ... HdL | -40.0 | -40.0 | -40.0 | -40.0 | -40.0 | -40.0 | -40.0 | -40.0 |
| HdL | Maximum value that can be displayed by the device. | °C/°F | LdL ... 302 | 20.0 | 20.0 | 20.0 | 20.0 | 20.0 | 20.0 | 20.0 | 20.0 |
| ddl | Display mode during defrost. 0 = displays the temperature read by probe. 1 = blocks the reading at the temperature value read by the probe when defrosting starts and until the next time the SET is reached. 2 = displays label dEF during defrost and until the SET is reached (or until Ldd elapses). | num | 0/1/2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Ldd | Timeout value for display unlock - label dEF . | min | 0 ... 250 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| ddd | Selects type of value to display. SP1 = disabled Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 Pbi = will use virtual probe LP = will use LINK ² network probe | num | SP1, Pb1 ... Pb5, Pbi, LP | Pbi | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 | Pb1 |
| HACCP (HCP) | | | | | | | | | | | |
| rPH | Selects which probe will be used by the HACCP alarms. diS = disabled Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 | num | diS Pb1 ... Pb5 | diS | diS | diS | diS | diS | diS | diS | diS |
| CONFIGURATION (CnF) → If one or more parameters present in this folder will be change, the controller MUST be power-off and than power-on. | | | | | | | | | | | |
| H00 | Select type of probe used (Pb1 ... Pb5). ntc = NTC; Ptc = PTC; Pt1 = PT1000 | num | ntc/Ptc/Pt1 | ntc | ntc | ntc | ntc | ntc | ntc | ntc | ntc |
| H08 | Function when in standby mode. 0 = display off; the regulators are active and the device reactivates the display to signal any alarms. 1 = display off; regulators and alarms blocked. 2 = display shows OFF label; regulators and alarms blocked. | num | 0/1/2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| H15 | Configuration of digital input 5/polarity (PB5). 0 = disabled; ± 1 = defrost start; ± 2 = defrost end; ± 3 = Light; ± 4 = energy saving; ± 5 = AUX; ± 6 = external alarm; ± 7 = Standby; ± 8 = door switch; ± 9 = preheat alarm; ± 10 = generic pressure switch; ± 11 = maximum pressure switch; ± 12 = maximum pressure switch; ± 13 = deep cooling; ± 14 = not used; ± 15 = force fans ON; ± 16 = force OF1 (remote offset); ± 17 = general input. NOTE: - The "+" sign indicates that the input is active when the contact is closed. - The "-" sign indicates that the input is active when the contact is open. | num | -17 ... 17 | 17 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| H16 | Configuration of digital input 6/polarity (DI2). Same as H15 . | num | -17 ... 17 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| H17 | Configuration of digital input 7/polarity (DI3). Same as H15 . | num | -17 ... 17 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| H18 | Configuration of digital input 8/polarity (DI1). Same as H15 . | num | -17 ... 17 | 0 | 8 | 0 | 0 | 0 | 8 | 0 | 8 |
| d15 | Delay to activate digital input 5 (PB5). | min | 0 ... 255 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| d16 | Delay to activate digital input 6 (DI2). | min | 0 ... 255 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| d17 | Delay to activate digital input 7 (DI3). | min | 0 ... 255 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| d18 | Delay to activate digital input 8 (DI1). | min | 0 ... 255 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| H24 | Configuration of digital output 4 (OUT 4). 0 = disabled; 1 = compressor 1; 2 = defrost 1 / hot gas valve; 3 = evaporator fans; 4 = alarm; 5 = AUX; 6 = stand-by; 7 = light; 8 = frame heater; 9 = defrost 2; 10 = compressor 2; 11 = not used; 12 = AUX regulator; 13 = hot gas on evaporator suction valve. | num | 0 ... 13 | 5 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| H25 | Configuration of digital output 5 (OUT 5). Same as H24 . | num | 0 ... 13 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 |
| H26 | Configuration of digital output 6 (OUT 6/SSR). Same as H24 . | num | 0 ... 13 | 4 | 0 | 0 | 0 | 0 | 0 | 13 | 0 |
| H27 | Configuration of digital output 7 (Open Collector). Same as H24 . | num | 0 ... 13 | 8 | 8 | 8 | 8 | 8 | 0 | 8 | 0 |
| H32 | DOWN key configuration. 0 = Disabled; 1 = Defrost; 2 = Reduced set; 3 = Light; 4 = Energy saving; 5 = AUX; 6 = Standby; 7 = Deep cooling; 8 = Defrost start/stop. | num | 0 ... 8 | | | | | | 0 | | |
| H33 | ESC key configuration. Same as H32 . | num | 0 ... 8 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| H50 | Configuration of analogue output type. 010: 0-10V output; 420: 4-20mA output; | flag | 010/420 | | | | | | | | 010 |
| H51 | Regulator associated with analogue output; diS=disabled FH=Frame Heater | flag | diS/FH | | | | | | | | FH |
| H60 | Display of selected application. 0 = disabled; 1 = Vector 1 (AP1); 2 = Vector 2 (AP2); 3 = Vector 3 (AP3); 4 = Vector 4 (AP4); 5 = Vector 5 (AP5); 6 = Vector 6 (AP6); 7 = Vector 7 (AP7); 8 = Vector 8 (AP8). | num | 0 ... 8 | 1 (Parameter not present in vectors) | | | | | | | |
| H70 | Select 1st probe to use as virtual probe. diS = Setpoint SP1 Pb1 = will use probe Pb1 Pb2 = will use probe Pb2 Pb3 = will use probe Pb3 Pb4 = will use probe Pb4 Pb5 = will use probe Pb5 | num | diS Pb1 ... Pb5 | Pb1 | | | | | | | |
| H71 | Select 2nd probe to use as virtual probe. Same as H70 . | num | 0 ... 5 | Pb2 | | | | | | | |
| H72 | % calculation used by day virtual probe | % | 0 ... 100 | 50 | | | | | | | |
| H73 | % calculation used by night virtual probe (in Energy Saving mode) | % | 0 ... 100 | 50 | | | | | | | |

| PAR. | DESCRIPTION | UM | RANGE | AP1 | AP2 | AP3 | AP4 | AP5 | AP6 | AP7 | AP8 |
|------------------------|---|----|-------|--------------------------------------|-----|-----|-----|-----|-----|-----|-----|
| COPY CARD (FPr) | | | | | | | | | | | |
| UL | Upload. Transfer programming parameters from instrument to Copy Card. | / | / | / (Parameter not present in vectors) | | | | | | | |
| dL | Download. Transfer programming parameters from Copy Card to instrument. | / | / | / (Parameter not present in vectors) | | | | | | | |
| Fr | Formatting. Delete data on Copy Card. IMPORTANT: if parameter "Fr" is used, the data entered will be permanently lost. This operation cannot be reversed. | / | / | / (Parameter not present in vectors) | | | | | | | |

FUNCTION (FnC)

The following functions are available:

| Function | Function label ACTIVE | Function label not active | Alarm signalling |
|------------------------------|-----------------------|---------------------------|------------------|
| Manual defrost | dEF + LED blinking | dEF | LED blinking |
| AUX (ON = on; OFF = off) | Aon | AoF | Led ON |
| Reset pressure switch alarms | rAP | rAP | Led ON |
| Reset pressure switch alarms | OFF | OFF | Led ON |

- N.B.:
- To modify the status of a given function, press the 'set' key
 - If the instrument is switched off, the function labels will return to the default status.

DIAGNOSTICS

Alarms are always indicated by the buzzer (if present) and the alarm icon (🔊).

To switch off the buzzer, press and release any key, the relative icon will continue to flash.

NOTE: If alarm exclusion times have been set (see "AL" folder in the parameters table) the alarm will not be signalled.

ALARMS TABLE

| Label | Fault | Cause | Effects | Remedy |
|------------|--------------------------------|--|--|--|
| E1 | Probe Pb1 faulty | <ul style="list-style-type: none"> Measured values are outside operating range Probe faulty/short-circuited/open | <ul style="list-style-type: none"> Label E1 displayed Alarm icon permanently on | <ul style="list-style-type: none"> Check probe type (H00) Check the probe wiring Replace probe |
| E2 | Probe Pb2 faulty | <ul style="list-style-type: none"> Measured values are outside operating range Probe faulty/short-circuited/open | <ul style="list-style-type: none"> Label E2 displayed Alarm icon permanently on | <ul style="list-style-type: none"> Check probe type (H00) Check the probe wiring Replace probe |
| E3 | Probe Pb3 faulty | <ul style="list-style-type: none"> Measured values are outside operating range Probe faulty/short-circuited/open | <ul style="list-style-type: none"> Label E3 displayed Alarm icon permanently on | <ul style="list-style-type: none"> Check probe type (H00) Check the probe wiring Replace probe |
| E4 | Probe Pb4 faulty | <ul style="list-style-type: none"> Measured values are outside operating range Probe faulty/short-circuited/open | <ul style="list-style-type: none"> Label E4 displayed Alarm icon permanently on | <ul style="list-style-type: none"> Check probe type (H00) Check the probe wiring Replace probe |
| E5 | Probe Pb5 faulty | <ul style="list-style-type: none"> Measured values are outside operating range probe faulty/short-circuited/open | <ul style="list-style-type: none"> Label E5 displayed Alarm icon permanently on | <ul style="list-style-type: none"> Check probe type (H00) Check the probe wiring Replace probe |
| EL | LINK ² probe faulty | <ul style="list-style-type: none"> Measured values are outside operating range Probe faulty/short-circuited/open | <ul style="list-style-type: none"> Label EL displayed Alarm icon permanently on | <ul style="list-style-type: none"> Check the probe type Check the probe wiring Replace probe |
| Ei | VIRTUAL probe faulty | <ul style="list-style-type: none"> Measured values are outside operating range Probe faulty/short-circuited/open | <ul style="list-style-type: none"> Label Ei displayed Alarm icon permanently on | <ul style="list-style-type: none"> Check the probe type Check the probe wiring Replace probe |
| AH1 | HIGH temperature alarm 1 | Value read by probe 1 > HA1 after time set in tA1. (see "MAX/MIN TEMP. ALARMS") | <ul style="list-style-type: none"> Label AH1 recorded in folder ALr No effect on control | Wait until value read by Pb1 returns below (HA1-AFd). |
| AL1 | LOW temperature alarm 1 | Value read by probe 1 > LA1 after time set in tA1. (see "MAX/MIN TEMPERATURE ALARMS") | <ul style="list-style-type: none"> Label AL1 recorded in folder ALr No effect on control | Wait until value read by Pb1 returns above (LA1+AFd). |
| AH2 | HIGH temperature alarm 2 | Value read by probe 2 > HA2 after time set in tA2. (see "MAX/MIN TEMPERATURE ALARMS") | <ul style="list-style-type: none"> Label AH2 recorded in folder ALr No effect on control | Wait until value read by Pb1 returns below (HA2-AFd). |
| AL2 | LOW temperature alarm 2 | Value read by probe 2 > LA2 after time set in tA2. (see "MAX/MIN TEMPERATURE ALARMS") | <ul style="list-style-type: none"> Label AL2 recorded in folder ALr No effect on control | Wait until value read by Pb1 returns above (LA2+AFd). |
| EA | External alarm | Digital input activated | <ul style="list-style-type: none"> Label EA recorded in folder ALr Alarm icon permanently on Regulation blocked if EAL = y | Check and remove external cause of alarm on D.I. |
| OPd | Alarm Door open | Digital input activated (for a time greater than tdO) | <ul style="list-style-type: none"> Label OPd recorded in folder ALr Alarm icon permanently on Regulation blocked if dOd = yES | <ul style="list-style-type: none"> Close the door Delay function defined in OAO |
| Ad2 | End defrost by time-out | End of defrost cycle due to timeout rather than due to defrost end temperature being read by Pb2. | <ul style="list-style-type: none"> Label Ad2 recorded in folder ALr Alarm icon permanently on | Wait for the next defrost cycle for automatic reset. |

| Label | Fault | Cause | Effects | Remedy |
|------------|--------------------------------|---|--|---|
| Prr | Preheat alarm | Alarm for preheat input regulator ON | <ul style="list-style-type: none"> Label Prr displayed. Compressor icon blinking Regulation locked (Compressor and Fans) N.B.: defrost also blocked if it's hot gas. | Preheat input regulator off |
| E10 | Clock Alarm | <ul style="list-style-type: none"> Clock (RTC) battery dead. RTC failure. | <ul style="list-style-type: none"> Label E10 recorded in folder ALr Functions associated with clock not available | Connect the instrument to the power supply. |
| nPA | General pressure switch alarm | Activation of pressure switch alarm by general pressure switch. | <p>If the number of pressure switch activations is <PEn:</p> <ul style="list-style-type: none"> Folder nPA recorded in folder ALr with the number of pressure switch activations Regulation blocked | Check and remove the cause that triggered the alarm on the digital input (auto reset). |
| PA | General pressure switch alarm | Activation of pressure switch alarm by general pressure switch. | <p>If the number of pressure switch activations is =PEn:</p> <ul style="list-style-type: none"> Label PA displayed Label PA recorded in folder ALr Alarm LED on Relay activated (if configured) Regulation blocked | <ul style="list-style-type: none"> Switch the device off and back on again. Reset alarms from functions folder, pressing the rAP function (Manual Reset). |
| LPA | Minimum pressure switch alarm | Activation of pressure switch alarm by low pressure switch regulator. | <p>If the number of pressure switch activations is <PEn:</p> <ul style="list-style-type: none"> Folder LPA recorded in folder ALr with the number of pressure switch activations Regulation blocked | Check and remove the cause that triggered the alarm on the digital input (auto reset). |
| PA | Minimum pressure switch alarm | Activation of pressure switch alarm by low pressure switch regulator. | <p>If the number of pressure switch activations is =PEn:</p> <ul style="list-style-type: none"> Label PA displayed Label PA recorded in folder ALr Alarm LED on Relay activated (if configured) Regulation blocked | <ul style="list-style-type: none"> Switch the device off and back on again Reset alarms from functions folder, pressing the rAP function (Manual Reset). |
| HPA | Maximum pressure switch alarm. | Activation of pressure switch alarm by high pressure switch regulator. | <p>If the number of pressure switch activations is <PEn:</p> <ul style="list-style-type: none"> Folder HPA recorded in folder ALr with the number of pressure switch activations Regulation blocked | Check and remove the cause that triggered the alarm on the digital input (auto reset). |
| PA | Maximum pressure switch alarm. | Activation of pressure switch alarm by high pressure switch regulator. | <p>If the number of pressure switch activations is =PEn:</p> <ul style="list-style-type: none"> Label PA displayed Label PA recorded in folder ALr Alarm LED on Relay activated (if configured) Regulation blocked | <ul style="list-style-type: none"> Switch the device off and back on again Reset alarms from functions folder, pressing the rAP function (Manual Reset). |

TECHNICAL SPECIFICATIONS (EN 60730-2-9)

| | |
|---------------------------|--|
| Classification: | Electronic automatic control (not safety) device for incorporation |
| Mounting: | DIN rail. |
| Type of action: | 1.B |
| Pollution class: | 2 |
| Material class: | IIIa |
| Overvoltage category: | II |
| Nominal pulse voltage: | 2500V |
| Temperature: | Use: -5 ... +55°C - Storage: -30 ... +85°C |
| Power supply: | SMPS 100-240 V~ ±10% 50/60 Hz |
| Power consumption: | 7.5W max |
| Fire resistance category: | D |
| Software class: | A |
| RTC battery life: | In absence of external power, the clock battery will last 4 days. |

FURTHER INFORMATION

Input Characteristics

| | |
|--------------------------|---|
| Measurement range: | NTC: -50.0°C ... +110°C; PTC: -55.0°C ... +150°C; PT1000: -60.0°C ... +150°C (on 3-digit display with +/- sign) |
| Accuracy: | ±1.0° for temperatures below -30°C ±0.5° for temperatures between -30°C and +25°C ±1.0° for temperatures above +25°C |
| Resolution: | 1 or 0.1°C |
| Buzzer: | NO |
| Analogue/Digital Inputs: | 5 configurable NTC/PTC/PT1000/DI inputs 3 multi-function, voltage-free digital inputs (DI) |

Output Characteristics

| | |
|-----------------------------|--|
| Digital Outputs: | OUT1: 1 SPST relay: 2HP max 240V~ OUT2: 1 SPST relay: 1HP max 250V~ OUT3: 1 SPDT relay: 1HP max 250V~ OUT4: 1 SPDT relay: 8(4)A max 250V~ OUT5: 1 SPST relay: 8(4)A max 250V~ OUT6: 1 SPST relay: 8(4)A max 250V~ |
| OC (Open Collector) Output: | OC: 1 multifunctional output: 12V= 20mA |
| DAC output: | A-OUT: 1 multifunctional output: 0...10V / 4...20mA |

Mechanical Characteristics

| | |
|-------------|---|
| Container: | PC+ABS resin casing, UL94 V-0 |
| Dimensions: | 10 DIN-rail |
| Terminals: | Disconnectable (RTX600) or screw (RTN600) for wires with cross-section of 2.5 mm ² |
| Connectors: | TTL for Unicard / Device Manager connection (via DMI) |
| Humidity: | Usage / Storage: 10...90% RH (non-condensing) |

Regulations

| | |
|--------------------------------|--|
| Electromagnetic compatibility: | The device complies with Directive 2004/108/EC |
| Safety: | The device complies with Directive 2006/95/EC |
| Food Safety: | The device complies with standard EN13485 as follows: <ul style="list-style-type: none">- suitable for storage- application: air- climate range: A- measurement class 1 in the range from -25°C to 15°C (*) (*with Eliwell probes only) |

NOTE: The technical specifications stated in this document regarding measurement (range, accuracy, resolution, etc.) refer to the instrument alone and not to any accessories provided, such as the probes. This means, for example, that the error introduced by the probe must be added to the error of the instrument.

ELECTRICAL CONNECTIONS

Important! Make sure the machine is switched off before working on the electrical connections.

The instrument is equipped with screw connectors to connect power cables with maximum cross-section of 2.5 mm² (one wire per terminal). Make sure that the power supply is of the correct voltage for the device.

Temperature probes (NTC, PTC, PT1000) have no connection polarity and can be extended using a normal bipolar cable (note that the extension of the probes influences the instrument's EMC electromagnetic compatibility: take great care with the wiring).

Ratiometric or pressure probes (4...20mA), have a connection polarity.

Probe cables, power supply cables and the RS485 serial cable should be routed separately from power cables.

DISCLAIMER

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RESPONSIBILITY AND RESIDUAL RISKS

ELIWELL CONTROLS SRL declines all liability for damage due to:

- Installation/use other than expressly specified and, in particular, in conflict with the safety prescriptions set down in regulations and/or specified in this document.
- Use on panels that do not provide adequate protection against electric shocks, water or dust in the adopted mounting conditions.
- Use on panels allowing access to dangerous parts without having to use tools.
- Tampering with and/or modification of the product.
- Installation/use on panels that do not comply with statutory laws and regulations.

CONDITIONS OF USE

Permitted use

For safety reasons, the device must be installed and used according to the instructions provided. In particular, parts carrying dangerous voltages must not be accessible in normal conditions. The device must be adequately protected from water and dust with regard to the application, and must only be accessible using tools (with the exception of the front panel). The device is suitable for use in household refrigeration appliances and/or similar equipment and has been tested for safety aspects in accordance with the harmonised European reference standards.

Improper use

Any use other than that expressly permitted is prohibited. The relays provided are of a functional type and can be subject to failure: any protection devices required by product standards, or suggested by common sense for obvious safety requirements, must be installed externally to the controller.

eliwell

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